

ADMIRALTY COATINGS, INC.  
PO BOX 8488 CHULA VISTA, CA 91912  
619 240 8535  
graham@admiraltymarinecoatings.com

### VARNISH APPLICATIONS 10/12/2008

#### INTERIOR VARNISH WITH SANDING BETWEEN COATS...

ADMIRALTY MARINE "GLOSS" VARNISH (Gloss, Satin or Matte Finish)

1. Pour a small amount of coating on top of the prepared wood surface, use a clean cloth to cover the entire surface with a THIN coating.
2. Allow for the coating to flow out and using the Hand Held UV Light 1" to 2" above the surface, pass the "light beam" over the entire area to be cured at a speed of about 2" per second... repeat this two or three times.
3. Sand the coated surface with 400 - 600 grit sand paper until smooth.
4. Remove dust with a "Microcloth" (not Tacky Cloth) and then wipe the surface with Acetone or IPA to remove any oil contamination.
5. Pour a small amount of coating on top of the coated wood surface, using a clean applicator to cover the entire surface with an additional thin coating.

Repeat steps 3. and 4. one or two more times.

6. Pour the coating on top of the coated surface, using a clean applicator to cover the entire surface with a final coating.
7. Allow the coating to flow out (10 - 30 sec.) if you see too many dust or lint particles in the surface wipe the coating off with a clean cloth and apply coating again.
8. When the coating looks perfect... using the Hand Held UV Light 1" to 2" above the surface pass the "light beam" over the entire area to be cured at a speed of about 2" per second... do this two or three times.

#### JOB COMPLETE!

#### Notes:

1. ALWAYS WEAR UV BLOCKING SAFETY GLASSES WHEN IN THE VICINITY OF AN OPERATING UV LIGHT SOURCE! Resources... Home Depot, Grainger etc., be sure the lenses wrap around the sides, are polycarbonate (99.99% UV Block) and dark.
2. Do not hold the UV Light "stationary" over any surface area as heat damage to the coating will occur.
3. If additional visual depth is desired, sand the coating lightly with 400 - 600 grit sand paper, clean as above step 4. and apply another top coat as in step 6.
5. Do not allow the UV Light to shine on the coating in the container or on the applicators.
4. Providing the decanted unused coating was not contaminated or partially cured (gummy) it can be returned to the original large container for storage.